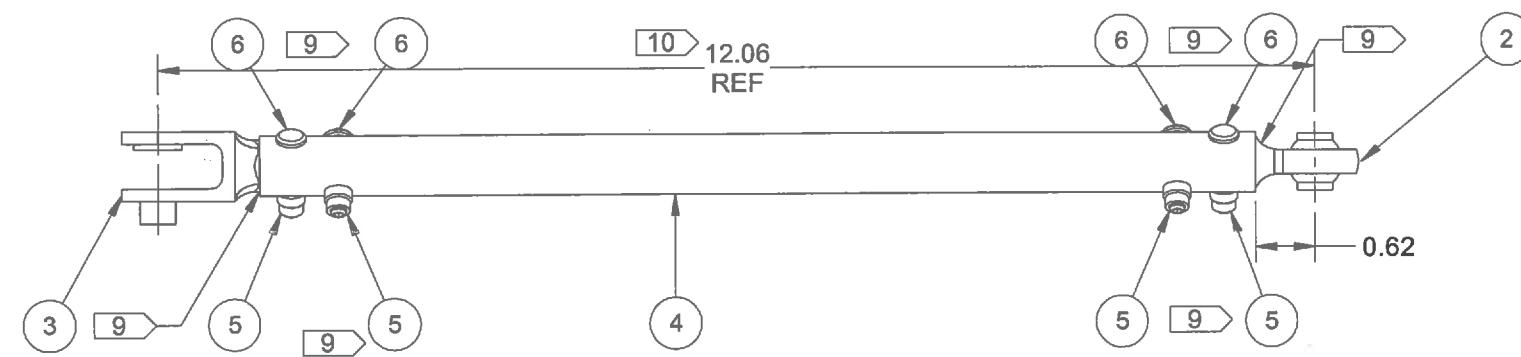


ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	E4138-041	MONO POD ASSEMBLY
2	1	E4129-041	ROD END BEARING ASSEMBLY
3	1	E4136-041	FORK END
4	1	E4138-1	STRUT
5	4	HL86-5	COLLAR
6	4	HL32-5-10	PIN



**E4138-041 MONO POD ASSEMBLY** [10]

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.86 lbs
- 8) TRANSFER DRILL 4X  $\phi$ 0.125 HOLES FROM E4138-1 STRUT TO END FITTINGS, REAM TO  $\phi$ 0.161
- 9) INSTALL PIN/COLLAR AND ROD END WITH HYSOL EA934NA WHILE STILL WET
- 10) ASSEMBLE PER DART TOOL TBD

A	NEW ISSUE	<i>BS</i>	12.12.03
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>BS</i>	<b>EAGLE COPTERS LTD</b> CALGARY, ALBERTA, CANADA	
DRAWN	<i>BS</i>		
CHECKED	<i>RF</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>SJ</i>	E4138	SHEET 1 OF 2
APPROVED	<i>BS</i>	TITLE	SCALE
DE APPR.	<i>BS</i>	MONO POD	NTS
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